

Free Standing Jib Crane Bottom Entry Air Swivel Installation Instructions

Bottom Entry Air Swivel for FS300, FS350 & FS350S

- 1. Assemble free standing jib crane according to the installation and maintenance manual.
- 2. Take air swivel fitting provided and thread onto air line pipe projecting from mast pivot pin. The mast pivot pin is located at the top of the mast assembly, and projects through the weight bearing channel welded in the head assembly.
- 3. Connect air line servicing the hoist to the open end of the air swivel fitting. Be sure air line is securely fastened to the boxed head assembly of the jib crane so the air swivel will rotate freely.
- 4. Locate air input pipe nipple at the bottom of the mast assembly. Attach air supply to pipe.
- 5. Check to make sure all fitting and connections are securely fastened and will not leak.

Refer to drawing FS300.BEAS for additional references.