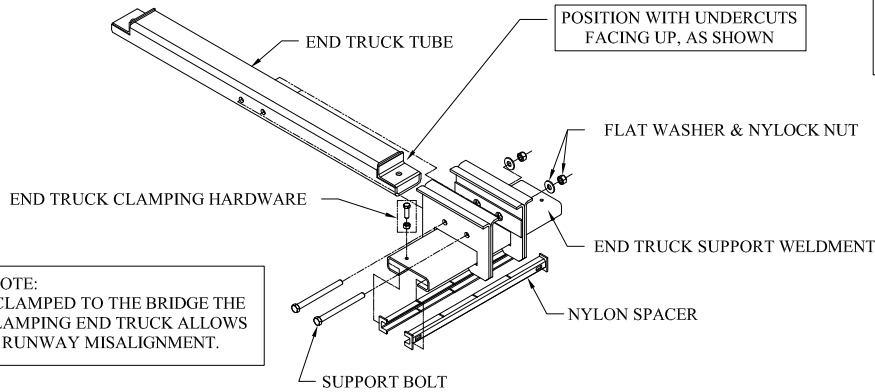


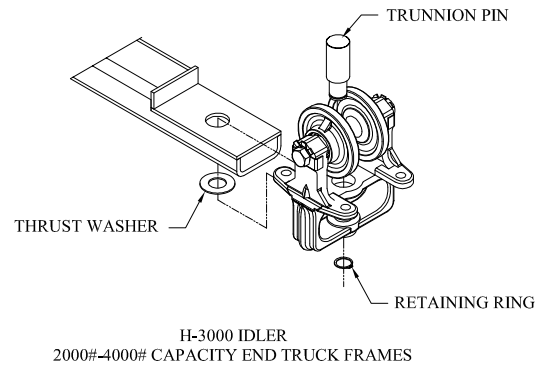
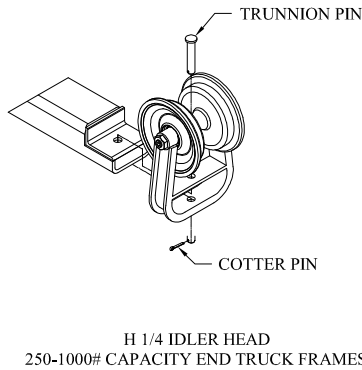
1. ASSEMBLE END TRUCK FRAME

***** WARNING *****
DO NOT "OVER-TIGHTEN" NYLOCK NUT: COULD CAUSE DAMAGE TO END TRUCKS. NYLOCK NUT CAN ONLY BE USED ONCE. IF THIS ITEM IS DISASSEMBLED, THEN THE NUT MUST BE REPLACED.

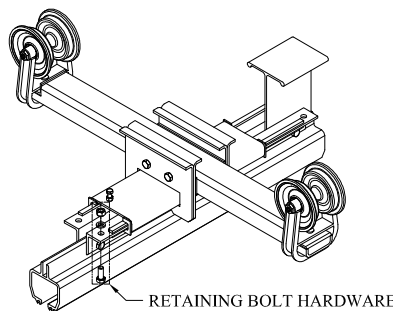


NOTE:
ONLY ONE END TRUCK IS CLAMPED TO THE BRIDGE THE OTHER IS NOT. THE NON CLAMPING END TRUCK ALLOWS ADJUSTMENT FOR ANY RUNWAY MISALIGNMENT.

2. ASSEMBLE IDLER HEADS TO END TRUCK FRAME



3. ASSEMBLE END TRUCK TO BRIDGE 4. INSTALL RETAINING BOLT



NOTE:
END TRUCK TUBE LENGTH, END TRUCK SUPPORT WELDMENT AND IDLER HEAD WILL VARY WITH BRIDGE LENGTH AND BRIDGE CAPACITY. ASSEMBLY WILL BE THE SAME AS THE CONFIGURATION SHOWN ON THIS PAGE.

***** WARNING *****
FAILURE TO INSTALL THE RETAINING BOLT ASSEMBLIES AT EACH END TRUCK MAY RESULT IN THE BRIDGE, HOIST, AND LOAD FALLING TO THE FLOOR.

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES
BREAK ALL SHARP EDGES .010 MAXIMUM
CONFORMANCE TO STANDARDS: ASME Y14.5M ANSI/AWS D14.1
TOLERANCE
1/X ± 1/16
.XX ± .010
.XXX ± .005
X° ± 1°
QTY. -

CLEVELAND TRAMRAIL BY GORBEL

600 FISHERS RUN
P.O. BOX 593
FISHERS, N.Y. 14453-0593

TITLE: HYBRID END TRUCK ASSEMBLY
MAT'L: ASSEMBLE AS NOTED

DWN. BY: TMC DATE: 5/8/13
W.O.# - P/N: HYBRID-ET-INS

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