1. ASSEMBLE END TRUCK FRAME

![Diagram of end truck frame assembly]

**NOTE:**
Only one end truck is clamped to the bridge. The other is not. The non-clamping end truck allows adjustment for any runway misalignment.

**WARNING:**
Do not "over-tighten" the nylock nut. Nu-lock nut can only be used once. If this item is disassembled, then the nut must be replaced.

2. ASSEMBLE IDLER HEADS TO END TRUCK FRAME

![Diagram of idler head assembly]

**NOTE:**
H 1/4 IDLER HEADs 250-1000# CAPACITY END TRUCK FRAMES

3. ASSEMBLE END TRUCK TO BRIDGE

4. INSTALL RETAINING BOLT

![Diagram of end truck assembly to bridge]

**NOTE:**
End truck tube length, end truck support weldment and idler head will vary with bridge length and bridge capacity. Assembly will be the same as the configuration shown on this page.

**WARNING:**
Failure to install the retaining bolt assemblies at each end truck may result in the bridge, hoist, and load falling to the floor.