

**Double C-Track Kit for Free Standing Jib Cranes**

1. Bolt angles to beam with supplied hardware (holes in angles and beam provided).
2. Bolt track hangers loosely to angles, sliding C-Track (06008/06009) in place. Start at one end of the system. Install track couplers (if required) (06001) as you proceed, as they will support the adjacent section of track. After all track and hangers are in place, secure all fasteners.
3. Install festoon end clamp (06003) and hanger endstop (06002) on mast end of track (festoon end clamp should be on the outside, closer to the mast).
4. Install selected number of cable trolleys into the track system. If it is convenient, cable may be installed into trolleys on the floor, establishing the correct loops and tie wrapping as required.
5. Install the towing trolley (06005) or pendant trolley with terminal box (06006). This may also be assembled on the floor, if convenient. Alternate: Mount all trolleys in one length of track. Assemble cable to trolleys, lift into place.
6. Install second hanger endstop on open end of C-Track.
7. Remove any extra track with a fine tooth hacksaw.
8. The selected cable glands can be installed in the appropriate junction boxes and the cable connected.
9. Repeat steps for second C-Track.

